

Work Order ID 148458

148458

Page 1

June 30, 2016 2:46:54 PM

Item ID: D3712-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Basket Base Assembly
 Start Date: 7/8/2016 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 7/25/2016 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: SA Date: 7/4/16 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3712	B								
D3726	A								
D3727	A								
D3735	B								
D3739	A								
D3740	A								
D3746	B								

100 0.00
 100 Large Fab
 Large Fab Memo 0.92
 Large Fab 1- take D3166-1 and trim as per dwg D3746 to make D3746-1, D3746-3, D3746-5 and D3746-72- take D3746-3, D3746-5, D3746-7 and drill holes as per dwg D3746 using drill jig DT8995 and DT89963- drill holes in both D3727-1 as per dwg D37274-drill hole

IX CC 16-7-25
 C/f

110 0.00
 110 Large Fab
 Large Fab Memo 0.00
 Large Fab 1- cut mesh to fit inside basket base and sides as per dwg D3744 and D37452- weld mesh as per dwg D3712

IX CC 16-7-25
 C/f

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																		
Description Work Order Deviation				Disposition			Completed By																		
							Lead hand / Supervisor Approval Verification																		
							QC / QA Coordinator Approval																		
Root Cause		FAULT CATEGORY																							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____																		

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DAS 34 9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order ID 148458

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June 30, 2016 2:46:54 PM

Item ID: D3712-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Basket Base Assembly
 Start Date: 7/8/2016 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 7/25/2016 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC3- Inspect Part Finish	0.00							DAS 38 9-89
150									
QC	Memo	0.00							
Quality Control									JUL 29 2016
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	Small Fab	0.00							
170									
Small Fab	Memo	0.04							
Small Fab	Assemble as per dwg D3712								

① PC JUL 28 2016
 12 d 16/07/29

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
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Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐							
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Work Order ID 148458

148458

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 Item Name: Basket Base Assembly
 Start Date: 7/8/2016 Start Qty: 1.00 ***1*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC5- Inspect part completeness to step on W/O	0.00							DAS 38 9-89
180									
QC	Memo	0.00				7			
Quality Control									JUL 29 2016
190	Identify as per dwg & Stock Location: <u>w/o</u>	0.00							
190									
Packaging	Memo	0.00				1	1	1	1
Packaging									16/02/29
200	QC21- Final Inspection - Work Order Release	0.00							DAS 21 9-89
200									
QC	Memo	0.02							AUG 04 2016
Quality Control									

SA 7/29/16

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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OTHER : ☐									

Picklist Print

June 30, 2016 2:47:09 PM

Page 1

Work Order ID: 148458

148458

Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 7/8/2016

Required Date: 7/25/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue 08-01-30 DD verified by:EC
IPP Rev:B chg to revB ecn1145 08-03-19 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2327-3		Manufactured	No			100	Each	18.0000	2	2			
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✓ ***D2327-3***

Spacer Bushing

**

CC 16-7-12

Location

Loc Qty

Loc Code

WA004

18

136909

18

D2581		Manufactured	No			100	Each	54.0000	2	2			
-------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

✓ ***D2581***

Mounting Bracket

**

2 CC 16-7-12

Location

Loc Qty

Loc Code

WA004

54

132771

1

136270

2

139082

2

147603

49

D3166-1		Manufactured	No			100	Each	2.0000	5	5			
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✓ ***D3166-1***

Basket Hoop

**

5 B 144238 16-07-12

Location

Loc Qty

Loc Code

WA004

2

143983

2

D3725-1		Manufactured	No			100	Each	2.0000	2	2			
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	--

✓ ***D3725-1***

Hoop

**

CC 16-7-19

Location

Loc Qty

Loc Code

WA004

2

129413

2

Picklist Print

June 30, 2016 2:47:09 PM

Work Order ID: 148458

148458

Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 7/8/2016

Required Date: 7/25/2016

Start Qty: 1.00

Required Qty: 1.00

D3748-1

Manufactured No

100 Each

22.0000

3

3

✓ ***D3748-1***

Hinge Half

**

CC 16-7-26

Location

Loc Qty

Loc Code

WA004

22

103063

22

M304TS0.750W.065

Purchased

No

100

f

1,111.787

42.659

44.90421

✓ ***M304TS0 750W 065***

304 SQ Tube .75x.75x.065W

**

CC 16-7-26

Location

Loc Qty

Loc Code

WA004

1111.787362

m132270

35.88

m132924

4.177362

m133412

482

m133757

189.73

m134696

400

MS21042L3

Purchased

No

100

Each

1,713.000

6

6

MS21042L3

Nut

**

PK

Location

Loc Qty

Loc Code

CCK007

600

m135056

600

FP001

32

m133790

32

GA

158

m133790

3

m134360

155

ST303

923

m134039

12

m134634

2

m134754

109

m134943

800

6

JUL 28 2016

Picklist Print

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Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 7/8/2016

Required Date: 7/25/2016

Start Qty: 1.00

Required Qty: 1.00

D3759-1 Manufactured No 110 Each 151.0000 21 21

D3759-1

Bushing

**

CC 16-7-13

Location	Loc Qty	Loc Code
WA004	151	
145615	108	
147322	43	

(21x)

AN3-11A Purchased No 170 Each 133.0000 6 6

AN3-11A

Bolt

**

PK

Location	Loc Qty	Loc Code
over003	100	
m134852	100	
ST349	33	
m134167	33	

6

D2931 Manufactured No 170 Each 1,551.000 2 2

D2931

Bumper

**

PK

Location	Loc Qty	Loc Code
ST013	228	
86435	228	
ST025A	1323	
86435	1323	

2

D3757-1 Manufactured No 170 Each 14.0000 2 2

D3757-1

Blanking Plate

**

PK

Location	Loc Qty	Loc Code
ST053	14	
129412	13	
66860	1	

2

JUL 28 2016

Picklist Print

June 30, 2016 2:47:09 PM

Page 4

Work Order ID: 148458

148458

Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 7/8/2016

Required Date: 7/25/2016

Start Qty: 1.00

Required Qty: 1.00

M304EX0.75-16F

Purchased

No

170

sf

562.2000

38

40

M304FX0 75-16F

Expanded Metal Flat SS

**

CC 16-7-12

Location

Loc Qty

Loc Code

WA004

562.2

M134331

24

M134643

21.7

M134954

516.5

MS20600-AD4W3

Purchased

No

170

Each

316.0000

2

2

MS20600-AD4W3

Cherry Rivets

**

PC

Location

Loc Qty

Loc Code

GA

156

122151

2

m129795

154

ST308

76

m134167

76

WA003

84

m130018

84

NAS1149D0363J

Purchased

No

170

Each

1,776.000

12

12

NAS1149D0363J

Washer

**

PC

Location

Loc Qty

Loc Code

GA

418

m134055

418

ST263

1358

m134676

358

m134955r

1000

JUL 28 2016

June 30, 2016 2:47:09 PM

Shop Packet Print

Page 4

Picklist Print

June 30, 2016 2:47:09 PM

Page 5

Work Order ID: 148458

148458

Parent Item: D3712-041

D3712-041

Parent Item Name: Basket Base Assembly

Start Date: 7/8/2016

Required Date: 7/25/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN832J

Purchased

No

170

Each

651.0000

2

2

NAS1149DN832.J

PC

Washer

Location

Loc Qty

Loc Code

CA

84

M129499

84

ST264

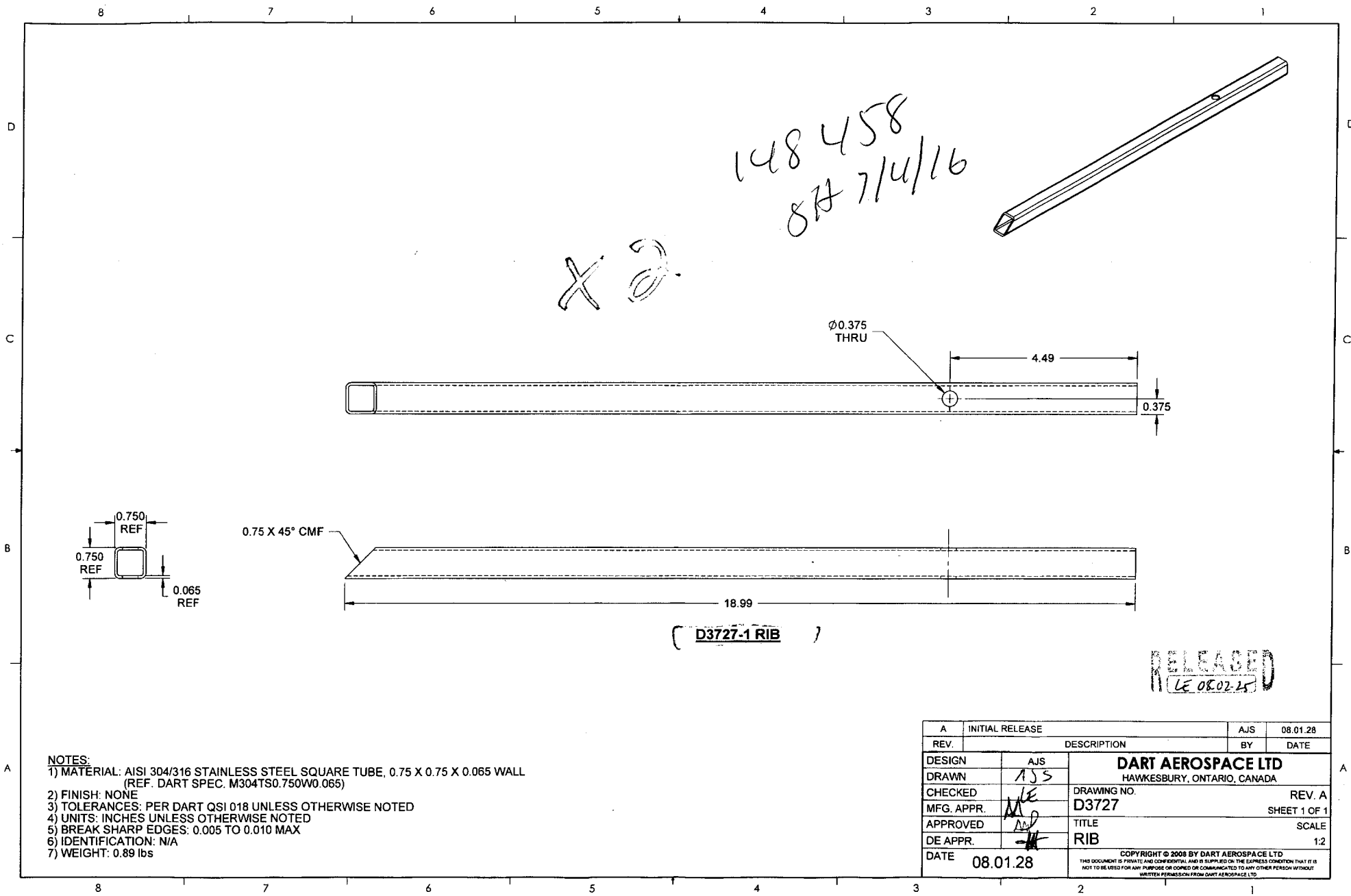
567

M134180

567

2

JUL 28 2016

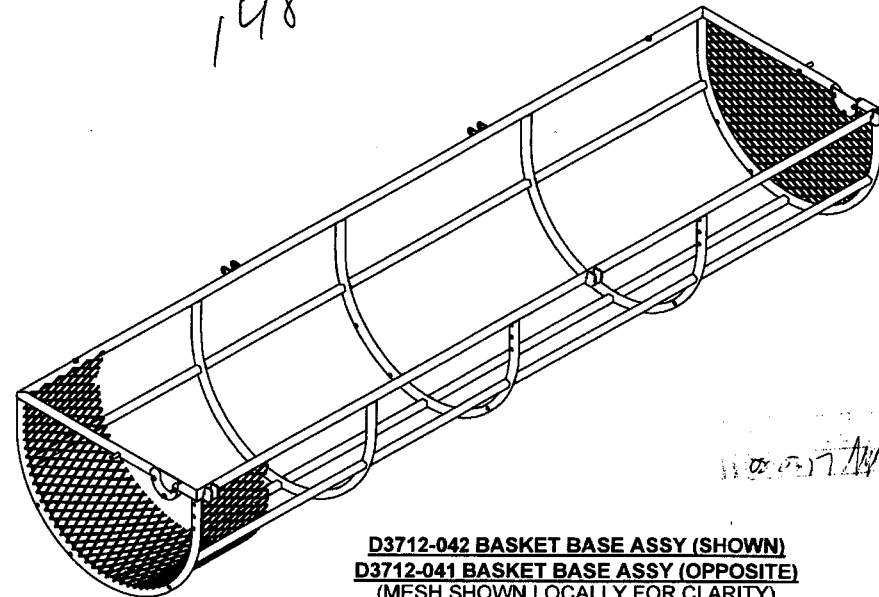


NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.89 lbs

A		INITIAL RELEASE		AJS	08.01.28
REV.		DESCRIPTION		BY	DATE
DESIGN		AJS			
DRAWN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
CHECKED		DRAWING NO.		REV. A	
MFG. APPR.		D3727		SHEET 1 OF 1	
APPROVED		TITLE		SCALE	
DE APPR.		RIB		1:2	
DATE		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE REPRODUCED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			
08.01.28					

QTY -041	QTY -042	PART NUMBER	DESCRIPTION
X		D3712-041	BASKET BASE ASSEMBLY
	X	D3712-042	BASKET BASE ASSEMBLY
2	2	D2327-3	SPACER BUSHING
2	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
2	2	D3725-1	HOOP
2	2	D3726-1	RIB
2	2	D3727-1	RIB
2	2	D3734-1	RIB
5	5	D3735-1	RIB
1	1	D3735-3	RIB
3	3	D3739-1	RIB
3	3	D3740-1	RIB
1	1	D3744-1	MESH
1	1	D3746-1	RIB
1	1	D3746-3	RIB
2	2	D3746-5	RIB
1	1	D3746-7	RIB
3	3	D3748-1	HINGE HALF
2	2	D3757-1	BLANKING PLATE
21	21	D3759-1	BUSHING
6	6	AN3-11A	BOLT
2	2	AN960JD8	WASHER
12	12	AN960JD10	WASHER
2	2	MS20600AD4W3	RIVET
6	6	MS21042L3	NUT

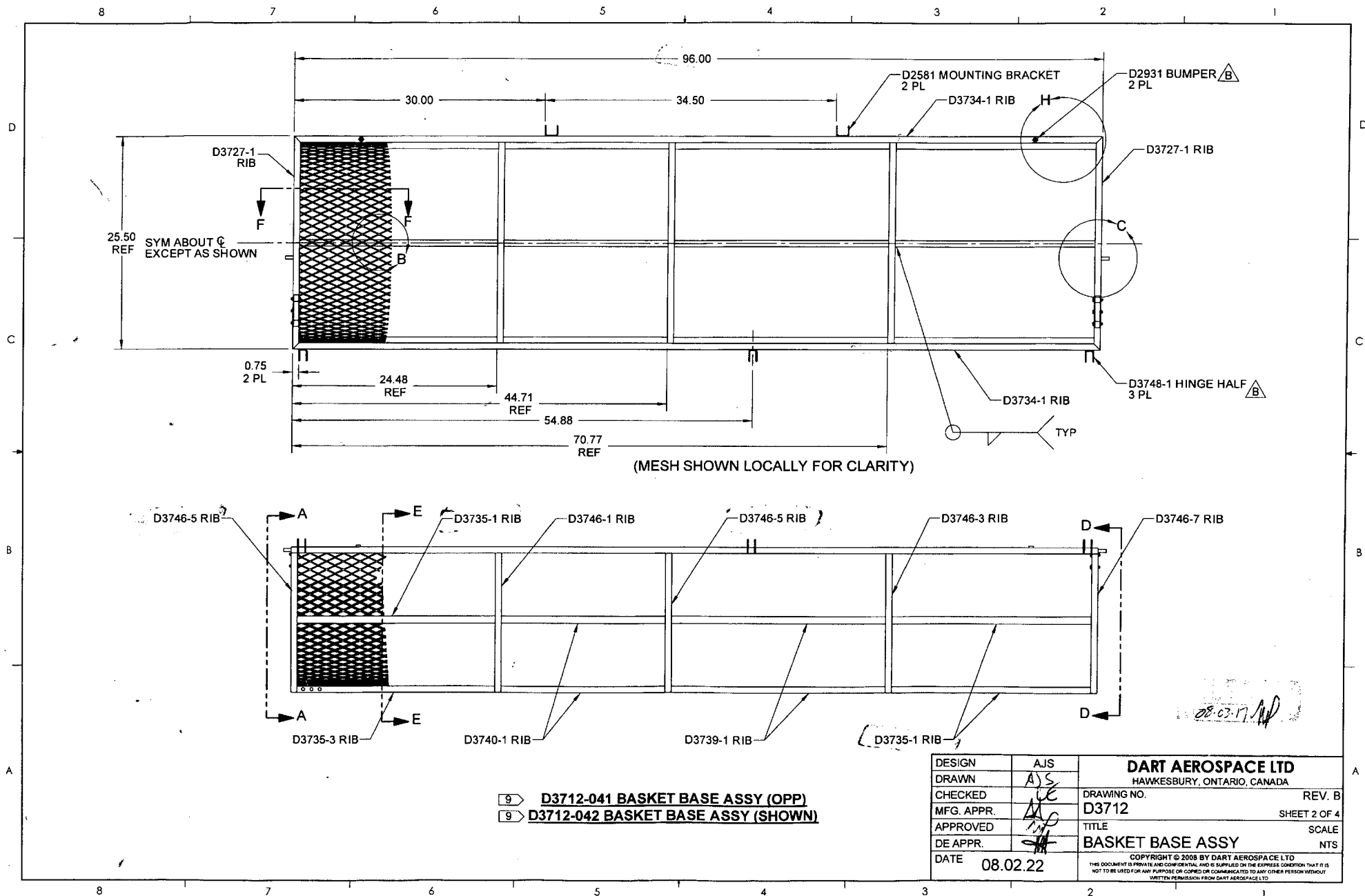


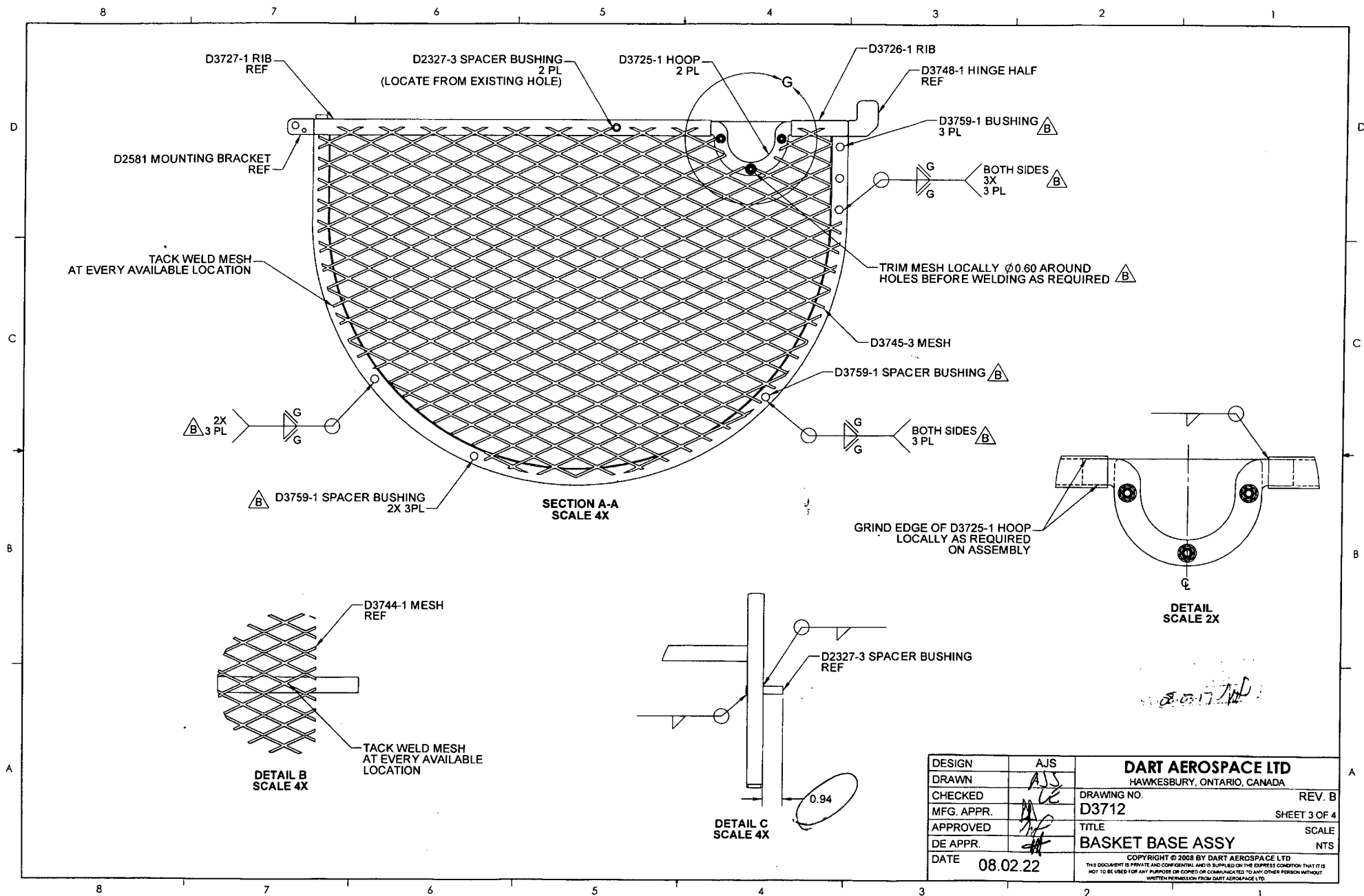
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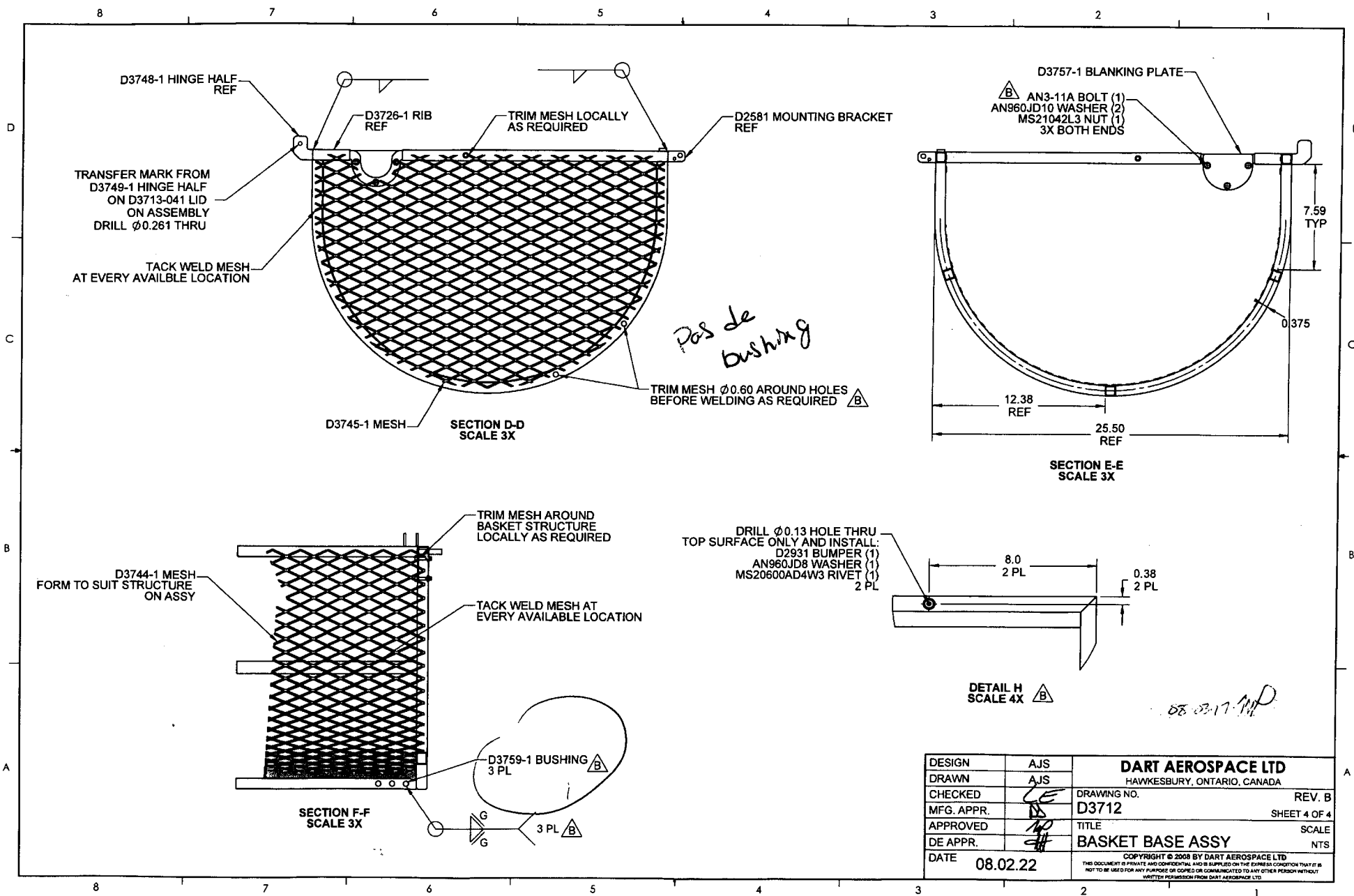
- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004
- 9) MASK ALL HOLES PRIOR TO POWDER COATING.

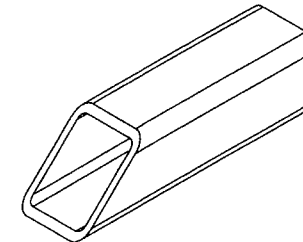
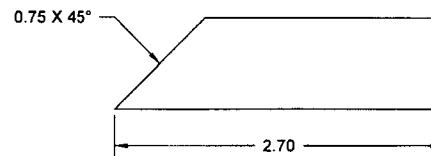
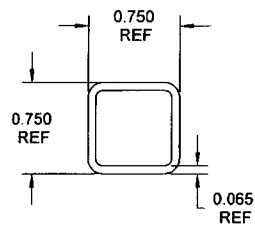
B	ADDED-041 ASSEMBLY. WEIGHT WAS 41.50 lbs. ADDED D2931 BUMPER & HARDWARE & D3759-1 BUSHINGS. SHEET 2 ZONE C2 QTY FOR D3746-1 WAS 2. SHEET 4 ADDED DETAIL H. SHEET 3 ZONE C3 & SHEET 4 ZONE C4. ADDED MESH TRIMMING INSTRUCTIONS. SHEET 4 ZONE D2 AN3-11A BOLT WAS AN3-10A P/L UPDATED ACCORDINGLY.	AJS	08.02.22
A	NEW ISSUE	AJS	08.01.20
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	CE		
MFG. APPR.	DS		
APPROVED	MP		
DE APPR.	MP		
DATE	08.02.22		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3712	REV. B
TITLE BASKET BASE ASSY	SCALE NTS
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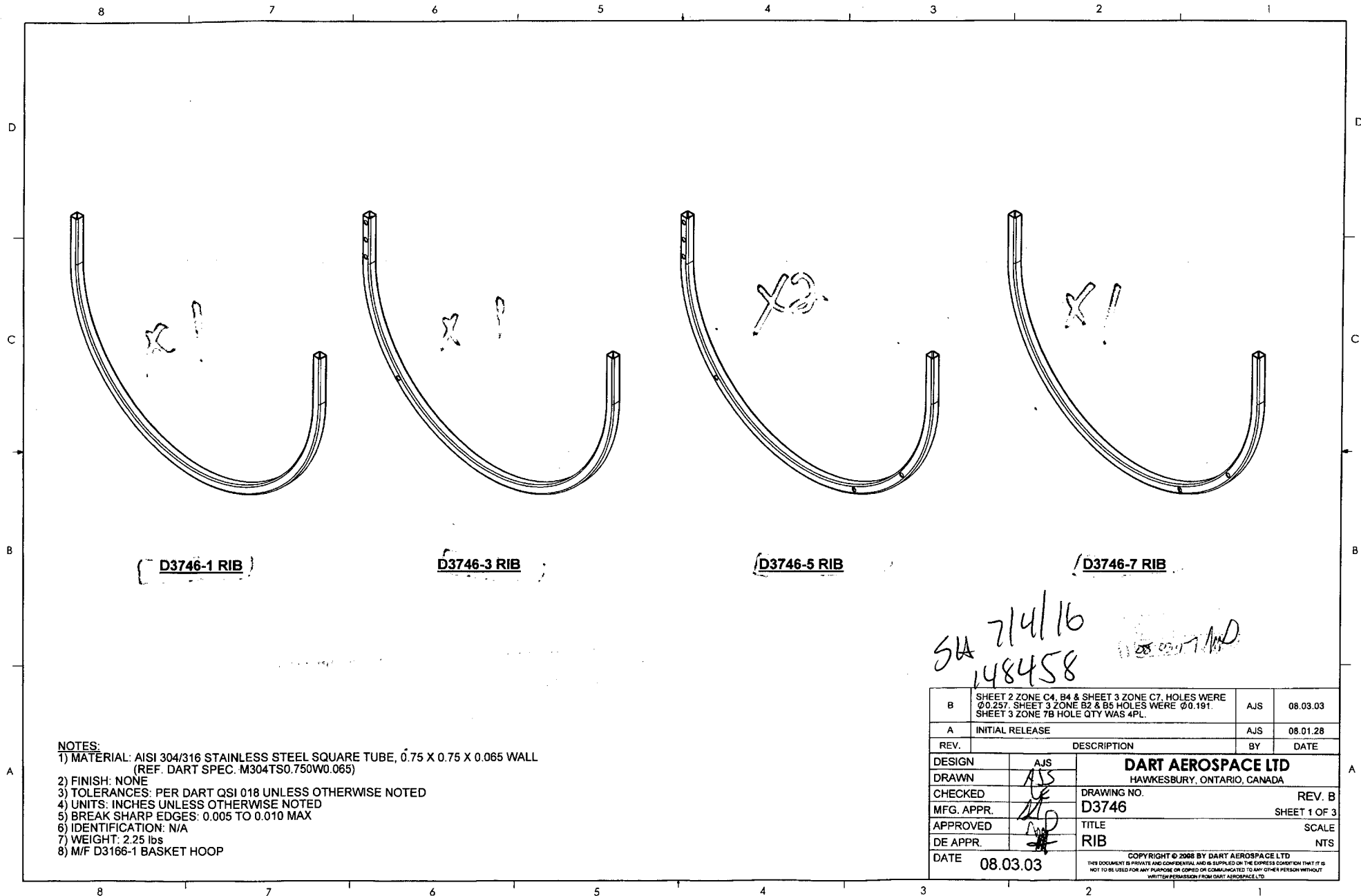
D3726-1 RIB

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

A		INITIAL RELEASE		AJS	08.01.28
REV.		DESCRIPTION		BY	DATE
DESIGN		AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN		AJS			
CHECKED		ME	DRAWING NO.		REV. A
MFG. APPR.		ME	D3726		SHEET 1 OF 1
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DE APPR.		ME	RIB		1:1
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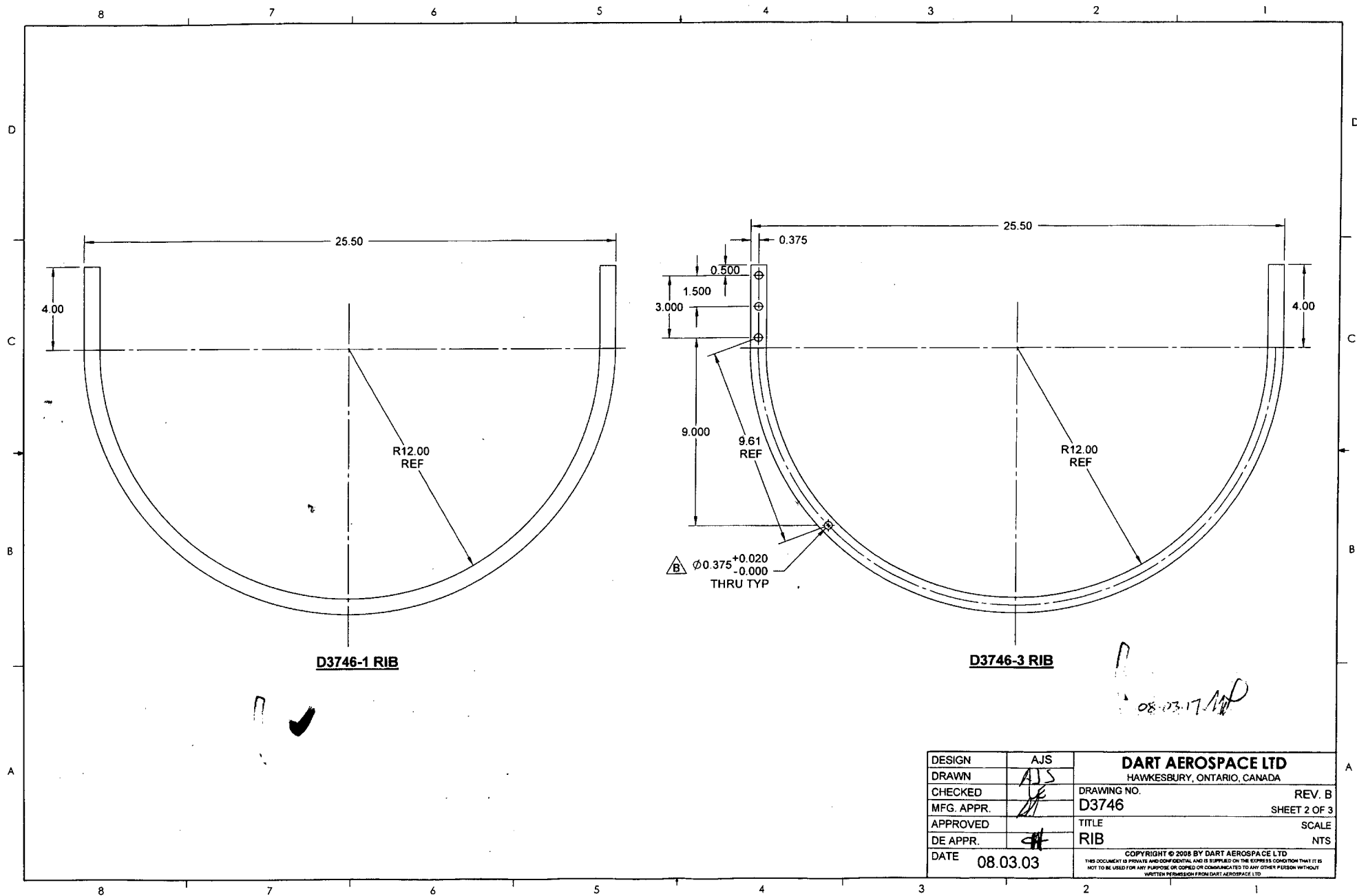
54 148458
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RELEASED
08-02-28



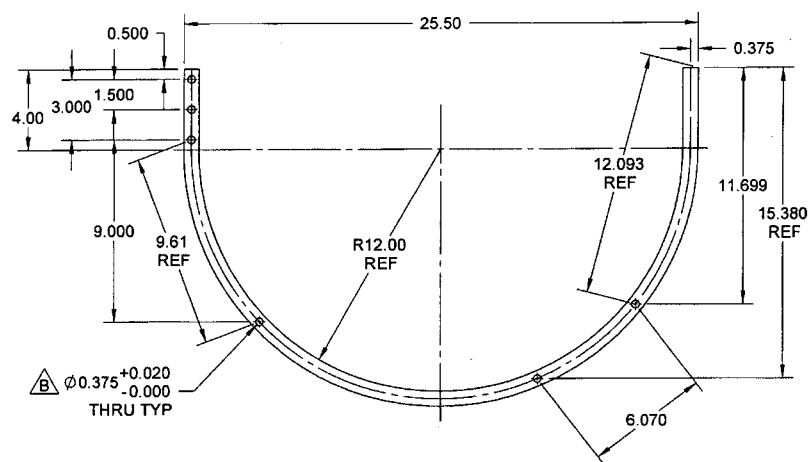
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.25 lbs
- 8) M/F D3166-1 BASKET HOOP

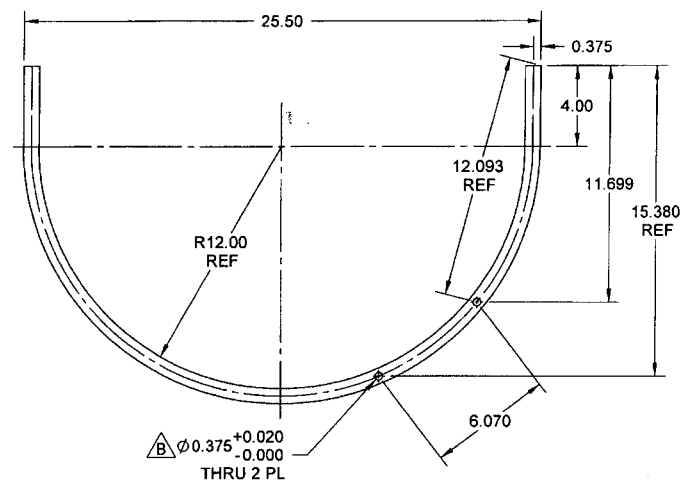
B	SHEET 2 ZONE C4, B4 & SHEET 3 ZONE C7. HOLES WERE Ø0.257. SHEET 3 ZONE B2 & B5 HOLES WERE Ø0.191. SHEET 3 ZONE 7B HOLE QTY WAS 4PL.	AJS	08.03.03
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	ME		
MFG. APPR.	MD		
APPROVED			
DE APPR.			
DATE	08.03.03		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3746 REV. B TITLE RIB SCALE NTS COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD			



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MFG. APPR.	JE	D3746	SHEET 2 OF 3
APPROVED		TITLE	SCALE
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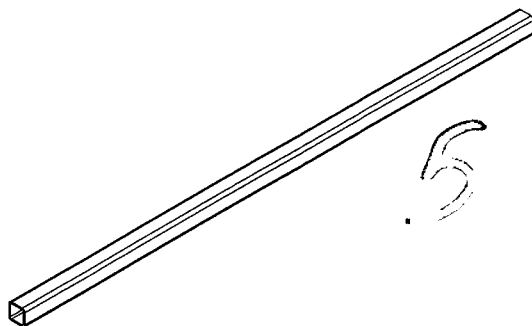


D3746-5 RIB

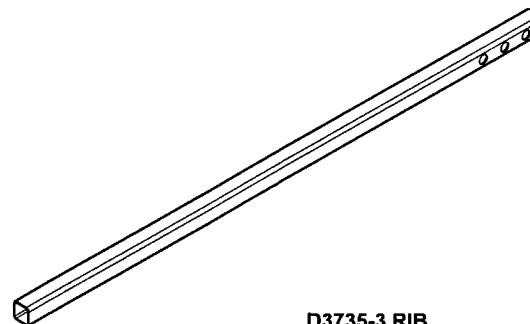


D3746-7 RIB

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DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	YE	DRAWING NO.	REV. B
MFG. APPR.	AI	D3746	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.	4	RIB	NTS
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D3735-1 RIB



D3735-3 RIB

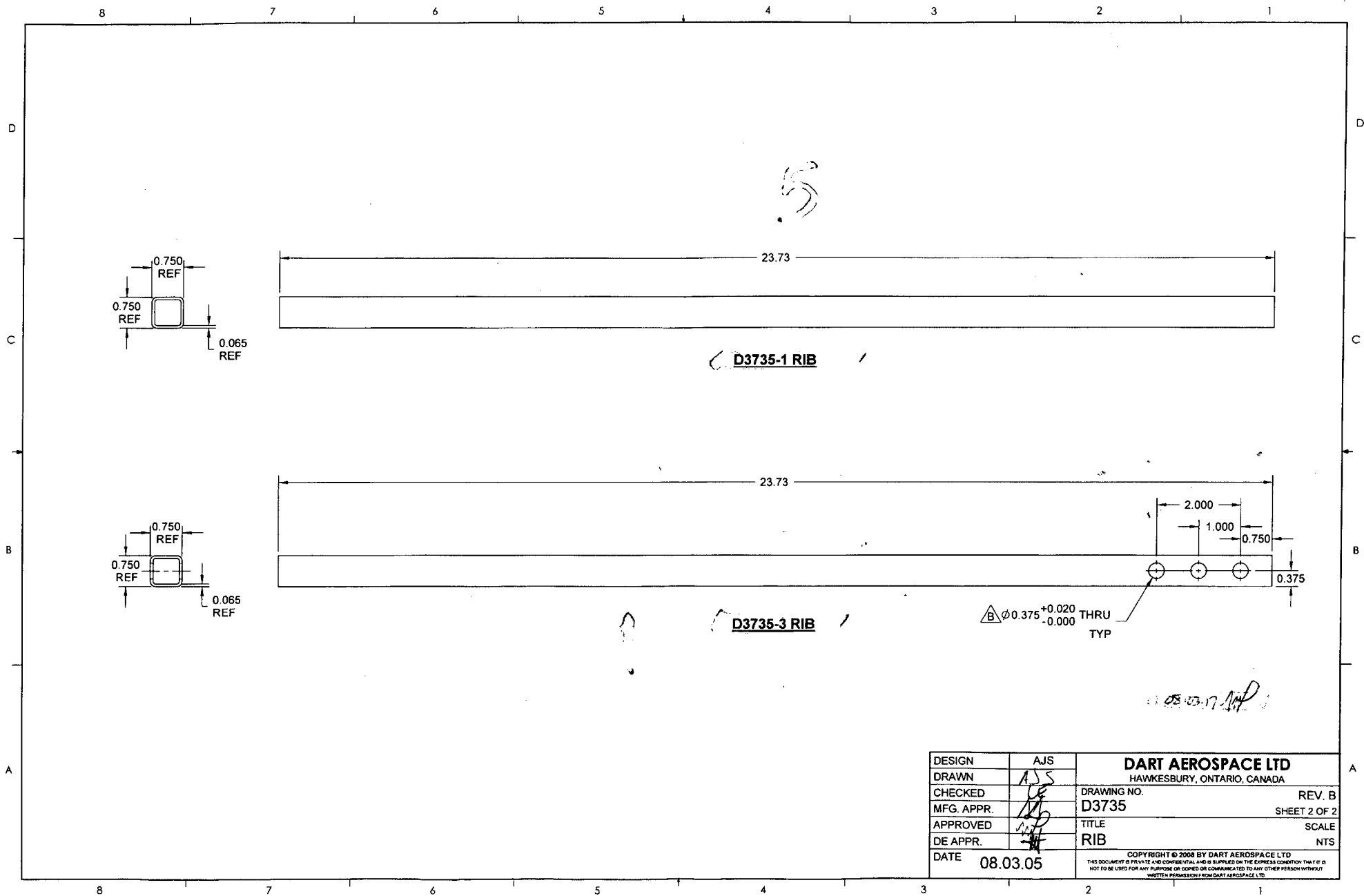
7/14/16
SA
148458

08.03.17 TAD

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.14 lbs

B	SHEET 2 ZONE 1B Ø0.375 HOLES WERE Ø0.191.	AJS	08.03.05
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	ME	DRAWING NO.	REV. B
MFG. APPR.	ME	D3735	SHEET 1 OF 2
APPROVED	ME	TITLE	SCALE
DE APPR.	ME	RIB	NTS
DATE	08.03.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	DE	DRAWING NO.	REV. B
MFG. APPR.	DE	D3735	SHEET 2 OF 2
APPROVED	DE	TITLE	SCALE
DE APPR.	DE	RIB	NTS
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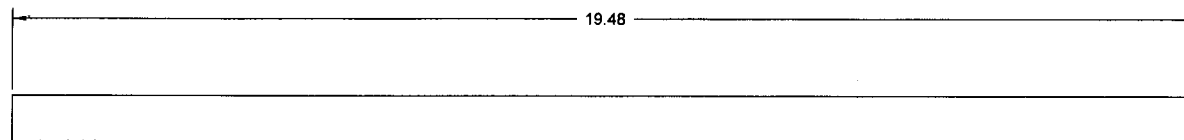
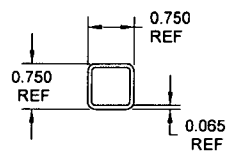
8 7 6 5 4 3 2 1

D

C

B

A



D3740-1 RIB

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL (REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.93 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3740 REV. A SHEET 1 OF 1 TITLE RIB SCALE 1:2 COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	AJS			
CHECKED	LE			
MFG. APPR.	M.D.			
APPROVED	AJS			
DE APPR.	AJS			
DATE	08.01.28			

7/4/16
 SW 148458
 RELEASED
 LE 08.02.28

8 7 6 5 4 3 2 1